

# CERTIFICATE

Certificate of conformity of the Factory Production Control

## BS EN 1090-1:2009+A1:2011

Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020, the following has been stated:

<b>Product</b>	Structural aluminium parts in execution class up to EXC2 for greenhouses according to product standard EN 1090-3:2019		
<b>Applied welding processes</b>	131: MIG – Metal inert gas welding with single solid electrode as per BS EN ISO 4063:2010.		
<b>Applied parent materials</b>	Material groups 23.1 (EN AW 6060 / 6063) as per PD CEN ISO/TR 15608:2017.		
<b>Welding Coordinator(s)</b>	Mr. Ferry van Scheyndel (External – Quintall B.V) – Basic Knowledge		
<b>Declaration method</b>	Method's 1, 2, 3a & 3b		
<b>Placed on the market by</b> (producer or its authorized representative)	<b>BOAL SYSTEMEN B.V.</b> <b>Marie Curiestraat 3</b> <b>2691 HC's-Gravenzande</b> <b>The Netherlands</b>		
<b>Produced in the manufacturing Plants</b>	<b>BOAL SYSTEMEN B.V.</b> Marie Curiestraat 3 2691 HC 's-Gravenzande The Netherlands		
<b>Initial Inspection</b>	15/07/2014	<b>Place / effective date</b>	Croydon / 23/02/2022
<b>Period of validity</b>	<i>This certificate will remain valid as long as the test methods and/or factory production control requirements included in the designated standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly and the intervals for the routine surveillance intervals as laid down in the product standard are maintained.</i>		

**Certificate No.:** **0879-CPR-1090-1-NL00004**



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Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex of the Standard(s). Under system 2+ are applied and that the factory production control fulfils all the prescribed requirements set out above

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and inspection procedures as amended from time to time, and its validity is subject to regular surveillance audits.